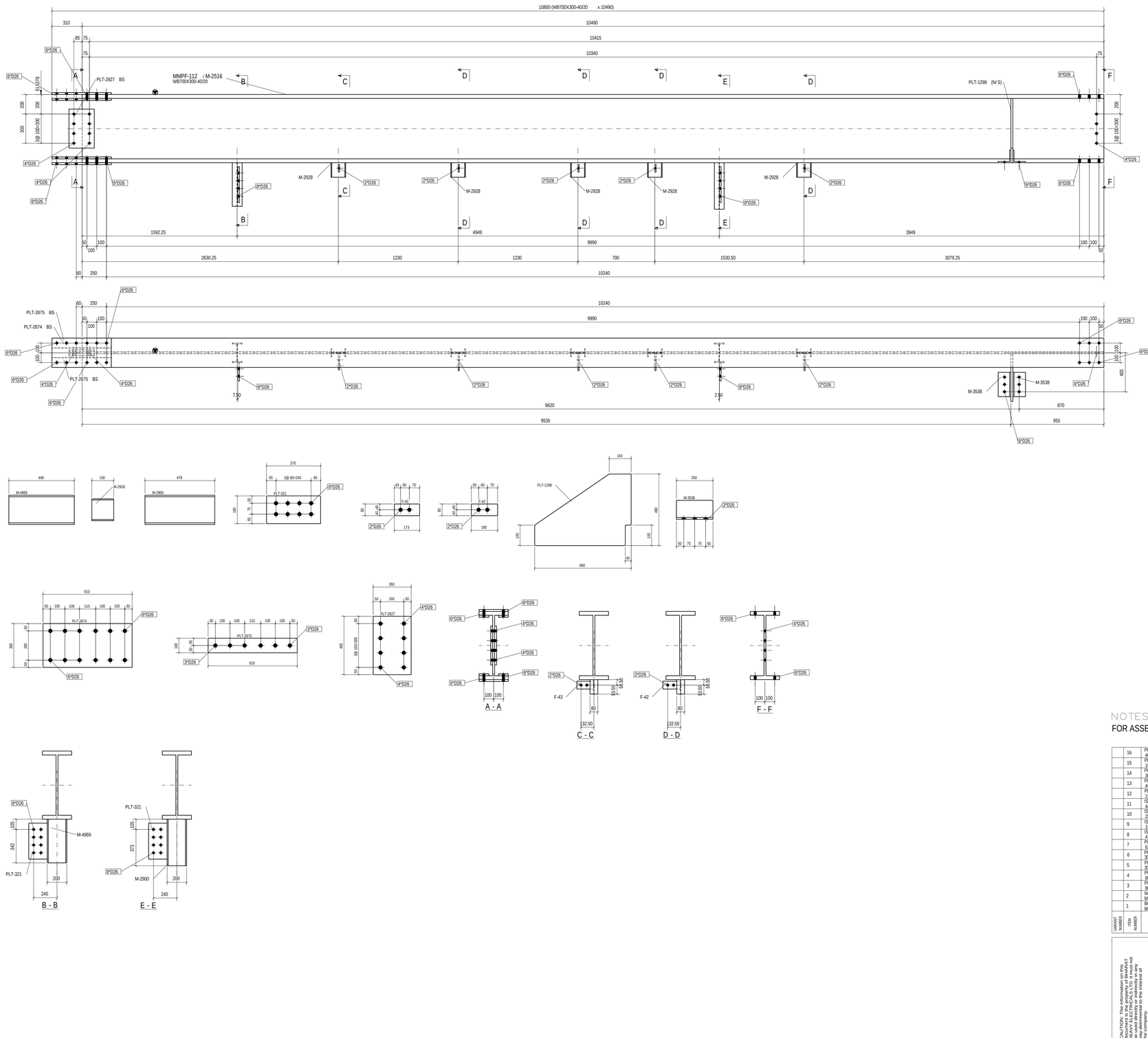
CORPORATE DRG ID:TP-DG-0-38-410-03899/00

DRAWING NO: 0-38-410-03899

FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER PLANT STD. NO:TP-023-0299



NOTES: —

FOR ASSEMBLY, REFER PRINCIPAL DRAWING MENTIONED IN GMS

ITEM NUMBER	QUANTITY	DESCRIPTION	STD	DRAWING NUMBER	ITEM NO / VAR NO	MATERIAL CODE / MATERIAL SPECN	UNIT	UNIT WEIGHT / QUANTITY
16	1	PLATE-20 400.0x260.0		PLT-2827	15-011-218 IS2062 E250BR	No	16.328
15	2	PLATE-20 100.0x610.0		PLT-2675	15-011-218 IS2062 E250BR	No	9.577
14	4	PLATE-20 300.0x610.0		PLT-2674	15-011-218 IS2062 E250BR	No	28.731
13	2	PLATE-20 490.0x960.0		PLT-1298	15-011-218 IS2062 E250BR	No	35.882
12	1	PLATE-16 190.0x370.0		PLT-321	15-011-217 IS2062 E250BR	No	5.830
11	2	ISMB200 448		M-4969	15-009-012 IS2062 E250A	No	11.379
10	1	ISA130X130X12 250		M-3538	15-013-171 IS2062 E250A	No	5.875
9	2	ISMB150 150		M-2928	15-009-022 IS2062 E250A	No	2.250
8	1	ISMB200 478		M-2900	15-009-012 IS2062 E250A	No	12.141
7	1	PLATE-20 620x10490		M-2516xWEB	15-011-218 IS2062 E250BR	No	1021.097
6	1	PLATE-40 300X10490		M-2516xTFL	15-211-038 IS2062 E250BR	No	388.158
5	1	PLATE-40 300X10490		M-2516xBFL	15-211-038 IS2062 E250BR	No	388.158
4	1	PLATE-12 80.0x172.0		F-43	15-211-033 IS2062 E250BR	No	1.301
3	4	PLATE-12 80.0x180.0		F-42	15-211-033 IS2062 E250BR	No	1.356
2	4	NUT HEX Gr.C M24			4130400024	No	0.110
1	8	BOLT HEX Gr.C M24x100.0			4122124100	No	0.455

6 NUMBERS REQUIRED AS DRAWN, MARKED MMPF-112

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD and must be used directly or indirectly in any manner detrimental to the interests of the company.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

Bharat Heavy Electricals Ltd
UNIT: HIGH PRESSURE BOILER PLANT
TIRUCHIRAPALLI - 620014

	NAME	SIGNATURE	DATE
DRN	SADGOKUL		30.11.2018
CHD	MUTHU		30.11.2018
APPD	VSRK		30.11.2018

305-052

DEPT ST | CODE 122 | ALL DIMENSIONS ARE IN MM | PROJECTION | SCALE NTS | WEIGHT (Kg) 3237.147 | REF TO ASSY / OLD DWG

TITLE: MMPF-112

DRAWING NO: 0-38-410-03899

REV

CORPORATE DRG ID:TP-DG-0-38-410-03899/00